











# Introduction

Oils and fats have been used by mankind during years immemorial, initially for anointment and then as ingredients in a wide variety of foods and culinary preparations, adding particular sensory and nutritional characteristics. Among vegetable oils, palm oil is the most consumed in Colombia and the world because of its versatility, its affinity in mixes with other raw materials, and its nutritional qualities.

Oil palm is the most productive oil seed crop in the planet. On average, one hectare planted with oil palm yields between six and ten times more oil than other oil-producing fruits. Since its genesis in Western Africa, named *Elaeis guineensis* Jacq., and in America *Elaeis oleifera*, American palm or "noli", it has coexisted in harmony with other plant species in tropical soils of Asia, Africa and America. Oil palm is unique in that its fruit yield two types of oils: palm oil derived from the mesocarp or soft portion, and kernel oil derived from the nut, each with their own distinct characteristics.

By-products have been distributed and used for decades throughout the world in the form of edible oils and shortenings, animal feed, cosmetics, biofuels and detergents. Colombia is the top producer in Latin America and fourth in the world, with a total planted area estimated at 466,000 hectares in 2015.













## Characteristic triglyceride structure

Palm oil, like all other vegetable oils, contains mainly triglycerides which are lipids formed by a glycerol chain with three fatty acids on positions sn-1, sn-2 and sn-3. It is a known fact that fatty acids in position sn-2 are absorbed predominantly over fatty acids located in positions sn-1 and sn-3. Palm oil contains oleic acid in position sn-2 (May & Nesaretnam, 2014).

## Palm olein behaves like a monounsaturated oil

Palm oil contains almost 85% of its unsaturated fatty acids in position sn-2, which explains why it behaves as a monounsaturated oil, characterized by multiple nutritional benefits (May & Nesartnam, 2014; Ong & Goh, 2002; Sambanthamurthi et al., 2000).









#### An important source of tocotrienols

Palm oil is one of the main natural sources of tocotrienols, a type of vitamin E with antioxidant, anti-in-flammatory and neuroprotective characteristics. Numerous studies have shown that these components improve the lipid profile, reducing the risk of developing cardiovascular diseases (Nur Azlina et al., 2015; Gopalan et al., 2014; A Mat Daud et al., 2013; Chin et al., 2011; Budin et al., 2009; Sen et al., 2007).





#### Oil palm is an excellent option for deep frying

Because of its fatty acid composition and its antioxidant content, palm oil is highly resistant to oxidation and polimerization processes. Consequently, it can tolerate high temperatures without producing sticky residues or undergoing rapid breakdown, thus becoming the best option for industrial and home use (Mba et al., 2015; Andreu-Sevilla et al., 2009; Ismail, 2005).



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